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REXSH0106-MO-MA-FO-SE	Motor (MO)	Material (MA)	Foot (FO)	Sealing (SE)	Part number
• Motor choices (Pressure ratio)					MO=?
- Motor 1500 (17:1)	15				MO=15
- Motor 3000 (34:1)	30				MO=30
- Motor 5000 (63:1)					MO=50
• Lower Material selection					MA=?
-Mixed Materials		CS			MA=CS
- Stainless Steel		SS			MA=SS
• Foot selection					FO=?
- Follower plate (Ø=80mm)			FP		FO=FP
- Drum Bung mounted (60 Liter Drum / 2" Bung)			D1		FO=D1
- Drum Bung mounted (200 Liter Drum / 2" Bung)					FO=D2
• Seal package selection					SE=?
- PTFE - Polytetrafluoroethylene (Teflon like properties)				01	SE=01
- PTFE + FEP (Encapsulated O-Ring: Teflon like properties over Viton or Silicone)				02	SE=02
- PE - Polyethylene (UHMWPE)				03	SE=03
- Leather				04	SE=04
- PTFEG (PTFE + Graphite impregnated)				05	SE=05
- PU (Polyurethane)				06	SE=06

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Description	Part number
Flat Seal Follower Plate for 20-30L Drums - Ø 280-285 (pump foot Ø80)	151100100
Flat Seal Follower Plate for 30L Drums -Ø 305 (pump foot Ø80)	151100200
Flat Seal Follower Plate for 30L Drums -Ø 315 (pump foot Ø80)	151100300
Flat Seal Follower Plate for 40-60L Drums -Ø 350-360 (pump foot Ø80)	151100400
Flat Seal Follower Plate for 200L Drums -Ø 571 (pump foot Ø80)	151100500
Flat Double Seal Follower Plate for 200L Drums -Ø 571 (pump foot Ø80)	1055180301
Double O-Ring Follower Plate for 20L drum -Ø 280 (pump foot Ø80)	151101100
Double O-Ring Follower Plate for 30L drum -Ø 285 (pump foot Ø80)	151101200
Double O-Ring Follower Plate for 30L drum -Ø 305 (pump foot Ø80)	151101300
Double O-Ring Follower Plate for 30L drum -Ø 315 (pump foot Ø80)	151101400
Double O-Ring Follower Plate for 40-60L drum -Ø 360 (pump foot Ø80)	151101500
Double O-Ring Follower Plate for 200L drum -Ø 571 (pump foot Ø80)	151101600
Double O-Ring PTFE-Coated Follower Plate for 20L drum -Ø 280 (pump foot Ø80)	151102100
Double O-Ring PTFE-Coated Follower Plate for 30L drum -Ø 285 (pump foot Ø80)	151102200
Double O-Ring PTFE-Coated Follower Plate for 30L drum -Ø 305 (pump foot Ø80)	151102300
Double O-Ring PTFE-Coated Follower Plate for 30L drum -Ø 315 (pump foot Ø80)	151102400
Double O-Ring PTFE-Coated Follower Plate for 40-60L drum -Ø 360 (pump foot Ø80)	151102500
Double O-Ring PTFE-Coated Follower Plate for 200L drum -Ø 571 (pump foot Ø80)	151102600
Monocolumn elevator for 20 to 60 L. drums (not available in NA/China)	151080000
Monocolumn elevator for 200 L. drums (not available in NA/China)	151090000
Double column elevator for 20 to 60 L. drums (not available in NA/China)	151080500
Double column elevator for 200 L. drums (not available in NA/China)	151090500



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## REXSON SH0106

Shovel Pump

REXSON ?? / ??



PUMPING BEYOND POSSIBLE.

-  **Robust and reliable**
-  **Simple to maintain**
-  **Configurable and versatile**

### Markets



BOND • PROTECT • BEAUTIFY



# REXSON SH0106

## Shovel Pump

This High Viscosity Shovel Pump is for high pressure applications. Used with Airless® and extrusion applications requiring low flow rates and small size footprint.

The **REXSON pumps of the high viscosity range** have been designed with robustness in mind, and the aim of offering a high degree of modularity to follow your application. Unlike liquid fluid pumping, the high viscosity range imposes highly variable mechanical stresses from one product to another.

**Double-acting shovel pumps** are specifically designed to transfer fluid with a viscosity greater than **50,000 Cps** and operate from 25,000 Cps for products whose particular rheology makes them difficult to pump. These pumps **include a shovel** that facilitates feeding the pump inlet, allowing it to move high viscosity materials.

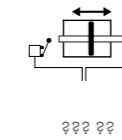
To create your own pump that will **meet your application specifications**, you will have to **select the correct air motor** according to the maximum pressure, the **construction materials** according to the nature of the product, the **foot and mounting style** according to the product packaging, and your installation and **seal pack** (see the Documents tab to get all necessary information on our website).

**Our air motors are designed for maximum airflow** with a pilot distributor to **allow fast inversion**. They are equipped with a large silencer to **avoid water freezing** at the motor outlet and can be controlled (start/stop) from a remote air control.

These pumps are used as feeding equipment directly from **open drums** installed on a elevator using a follower plate. Specific pumps can be used on **bung drums** applications.



??	??	??
?? ?? ??	380 (5.500)	bar (psi)
?? ?? ??	6 (87)	bar (psi)
??	>50,000	cps
Pressure ratio (depending on air motor size)	17:1, 34:1, 63:1	
?? ??	80 (176)	°C (°F)
?? ?? ?? ??	106	cc
15 ? ? ? ? ? ? ? ?	1.56 (0.42)	l/mn (gal/mn)
Free flowrate (@ 60 cycles/mn)	6.36 (1.68)	l/mn (gal/mn)
?? ??	1500, 3000, 5000	
?? ? ? ?	1/2"- 3/4" BSP(F)	
?? ? ? ?	3/4" BSPP(F)	
Weight (fluid section only)	9.5 (20.9)	kg (lbs)
Weight range (air motor only)	5.5-21 (12.1-46.3)	kg (lbs)
Fluid inlet (Follower plate)	80mm	
Air consumption depending on motor size ( see catalog)	---	
Stroke	120 (4.72)	mm (inch)



## PERFORMANCE

**M1** Power distributor: Wide passageway for maximum airflow

**L1** Upper Body: The upper part of the pump is of robust construction and must be able to withstand the maximum pressures.

**L2** Upper Valve: This valve allows material to pass from the lower chamber to the upper chamber of the pump. A conical valve is used to reduce pressure loss.

**L3** Lower Valve: Uses a large conical valve to reduce the pressure loss through the pump and allow easy filling.

**L4** Shovel: Feeds the product to pump inlet. Allows the pump to dispense high viscosity material.

## PRODUCTIVITY

**M2** The Cover: Very easy to remove and to access the repair parts

**M3** The Pulse Output: The motor can be easily monitored thanks to an air pulse occurring at each reversal.

**L5** Motor adaptation flange: Unique and robust assembly of the motor shaft connection to the pump shaft. Allows quick adaptation to different air motors to vary the pressure ratio of the pump.

**L6** Guard: To guarantee the safety of the operators, this guard prevents contact with the moving shaft of the pump.

**L7** Lower Body: The pump lower is adapted as needed to be fixed on a follower plate, immersed in a bung drum, or simply threaded for connection to a manifold.

## SUSTAINABILITY

**M4** Brass guiding ring: Enduring and accurate guidance system

**M5** Camshaft inversion system: Very reliable reversal system

**L8** Upper seals packing: Our pump range has a wide range of seal materials to suit all your needs.

**L9** Rod and Cylinder: The piston shaft and the cylinder are made of triple chrome steel to ensure excellent abrasion resistance.

