#### ??

REX4B0750-MO-MA-FO-SE	Motor (MO)	Material (MA)	Foot (FO)	Sealing (SE)	Model
Motor choices (Pressure ratio)					WO=\$
- Motor 7200 (25:1)	72				MO=72
- Motor 9200 (40:1)	92				MO=92
Lower Material selection					WY=\$
- Mixed Materials		CS			MA=CS
Foot selection					EO=\$
- Wall mounted (Inlet/Outlet (F) 1" BSP)			G1		FO=G1
Seal package selection					SE=ŝ
- PU (Polyurethane)				06	SE=06
- PEEK/PTFEG (PTFE + Glass impregnated)				07	SE=07

#### ??

Description	Part number
Wall mounted support for motor 5000 to 9202	9015



13 chemin de Malacher - CS 70086 38243 MEYLAN Cedex - FRANCE Phone: +33 (0)4 76 41 60 60 - Fax: +33 (0)4 76 41 60 90 www.sames.com



# **REXSON 4B750**

Quatro 4 Ball Pump

REXSON ?? / ??



## PUMPING BEYOND POSSIBLE.

- Robust and reliable
- Simple to maintain
- 3-in-1 functions: Booster, circulating and dosing

# Markets













## REXSON 4B750

Quatro 4 Ball Pump

This High Viscosity Pump is a 4 ball double-acting piston technology is used for booster, circulation and dosing applications that require high pressures and high flow rates.

The **REXSON pumps of the high viscosity range** have been designed with robustness in mind, and the aim of offering a high degree of modularity to follow your application. Unlike liquid fluid pumping, the high viscosity range imposes highly variable mechanical stresses from one product to another.

Double-acting ball pumps are similar in construction to pumps for liquid products and are capable of **transferring fluid up to 50,000 Cps**. These pumps have been adapted for high viscosity products by optimizing the passage diameters, the nature of the seals, and the hardness of the materials.

To create your own pump that will **meet your application specifications**, you will have to **select:** 

- The **correct air motor** according to the maximum pressure,
- The **construction materials** according to the nature of the product,
- The foot and mounting style according to the product packaging, and your installation
- The Seal pack (see the Documents tab to get all necessary information on our website).

Our air motors are designed for maximum airflow with a pilot distributor to allow fast inversion. They are equipped with a broad silencer to prevent water **freezing** at the motor outlet and can be controlled (start / stop) from a remote air control.

These pumps are **wall mounted** and require a material supply. They are desinged to boost pressure or circulate material. Works well with spraying, extruded, streamed and dosing systems.



## ?? ???

??	??	??
\$\$ \$\$ \$\$	300 (4,350)	bar (psi)
\$\$ \$\$ \$\$	6 (87)	bar (psi)
\$\$	<50,000	cps
Pressure ratio (depending on air motor size)	33:1, 53:1	
\$\$ \$\$	60 (140)	°C (°F)
१२२२ २२ २२	750	сс
15	11,25 (2.97)	l/mn (gal/mn)
Free flowrate (@ 60 cycles/mn)	45,0 (11.88)	l/mn (gal/mn)
\$\$ \$\$	7200, 9200	
\$\$ \$\$\$	3/4"BSP(F)	
\$\$ \$\$\$	1"BSP(F)	
Weight (fluid section only)	116 (255.7)	kg (lbs)
Weight range (air motor only)	26-35 (57.3-77.2)	kg (lbs)
Fluid inlet (Wall-mounted)	1"BSP(F)	
Air consumption depending on motor size (see catalog)		
Stroke	200 (7.87)	mm (inch)





??









Triple Chrome Layer

## PERFORMANCE

M1 Power distributor: Large passageway for maximum airflow

SSS SS

- **L1** Upper Body: The upper part of the pump is of robust construction and must be able to withstand the maximum pressures.
- **L2** Material Piston: Moves the material in and out of the pump. The pump is balanced so there is equal pressure when the pump changes direction.
- **L3** Ball Checks: All four checks are interchangeable and use a spring to mininize pump pulsation.

#### **PRODUCTIVITY**

- **M2** The Cover: Very easy to remove and to access the repair parts
- **M3** The Pulse Output: The motor can be easily monitored thanks to an air pulse occurring at each reversal.
- **L4** Motor adaptation flange: Unique and robust assembly of the motor shaft connection to the pump shaft. Allows quick adaptation to different air motors to vary the pressure ratio of the pump.
- **L5** Guard: To guarantee the safety of the operators, this guard prevents contact with the moving shaft of the pump.
- **L6** Lubricator Cup: Includes lubricator cups for each rod seal ensures long lasting seals and isolites them from environmental reactive materials.

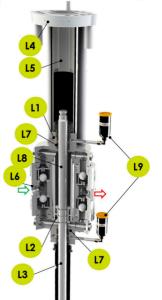
# SUSTAINABILITY

- M4 Brass guiding ring: Enduring and accurate guidance system
- M5 Camshaft inversion system: Very reliable reversal system
- **L7** Upper/Lower seals packing: Our pump range has a wide range of seal materials to suit all your needs.
- **L8** Rod and Cylinder: The piston shaft and the cylinder are made of triple chrome steel to ensure excellent abrasion resistance.





MOT9200



Bond | Protect | Beautify

www.sames.com