# sames Sintec

### Equipment

| REXSH0715-MO-MA-FO-SE                      | Motor (MO) | Material (MA) | Foot (FO) | Sealing (SE) | Model |
|--|------------|---------------|-----------|--------------|-------|
| Motor choices (Pressure ratio)             |            |               |           |              | WO=š  |
| - Motor 7200 (25:1)                        | 72         |               |           |              | MO=72 |
| - Motor 9200 (40:1)                        | 92         |               |           |              | MO=92 |
| Lower Material selection                   |            |               |           |              | WA=š  |
| - Mixed Materials                          |            | CS            |           |              | MA=CS |
| <ul> <li>Foot selection</li> </ul>         |            |               |           |              | FO=?  |
| - Follower plate (Ø=105mm)                 |            |               | FP        |              | FO=FP |
| -Plain Cylinder                            |            |               |           |              | FO=PC |
| <ul> <li>Seal package selection</li> </ul> |            |               |           |              | SE=\$ |
| - PU (Polyurethane)                        |            |               |           | 06           | SE=06 |

### **REXSON SH0715**

Shovel Pump

High Viscosity / Pumps

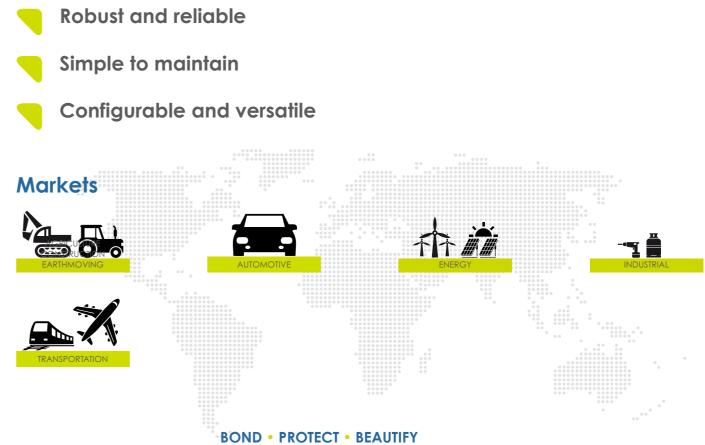
#### Accessories

| Description  | Part number |
|--|-------------|
| Flat Seal Follower Plate for 200L Drums -Ø 571 (pump foot Ø105)                | 151519001   |
| Double O-Ring Follower Plate for 200L drum -Ø 571 (pump foot Ø105)             | 1055170001  |
| Double O-Ring PTFE-Coated Follower Plate for 200L drum -Ø 571 (pump foot Ø105) | 1057370001  |
| Double column elevator for 200 L. drums (not available in NA/China)            | 151090500   |
| 1000 L. and 300 G. Follower plates (please contact us)                         | •           |



13 chemin de Malacher - CS 70086 38243 Meylan Cedex - FRANCE Phone: +33 (0)4 76 41 60 60 - Fax: +33 (0)4 76 41 60 90 www.sames.com

PUMPING BEYOND POSSIBLE.







## **REXSON SH0715**

#### Shovel Pump

This Hybrid Shovel Pump with upper ball check and lower conical check, is used in high flow rate and high viscosity applications. Used with multi dispensing applications. Has a large size footprint and longer Stroke.

The **REXSON pumps of the high viscosity range** have been designed with robustness in mind, and the aim of offering a high degree of modularity to follow your application. Unlike liquid fluid pumping, the high viscosity range imposes highly variable mechanical stresses from one product to another.

**Double-acting shovel pumps** are specifically designed to transfer fluid with a viscosity greater than 50,000 Cps and operate from 25,000 Cps for products whose particular rheology makes them difficult to pump. These pumps include a shovel that facilitates feeding the pump inlet, allowing it to move high viscosity materials.

To create your own pump that will **meet your application specifications**, you will have to **select**:

- The correct air motor according to the maximum pressure,
- The **construction materials** according to the nature of the product,
- The **foot and mounting style** according to the product packaging, and your installation
- The Seal pack (see the Documents tab to get all necessary information on our website).

Our air motors are designed for maximum airflow with a pilot distributor to allow fast inversion . They are equipped with a large silencer to **avoid water freezing** at the motor outlet and can be controlled (start / stop) from a remote air control.

These pumps are used as feeding equipment directly from **open drums** installed on a elevator using a follower plate. Specific pumps can be used on **manifold** applications.

### **Technical data table**

| Designation                                       | Value             | Unit: metric (US) |
|---|-------------------|-------------------|
| Maximum Fluid Pressure                            | 240 (3.480)       | bar (psi)         |
| Maximum Air Pressure                              | 6 (87)            | bar (psi)         |
| Viscosity   | >50,000           | cps               |
| Pressure Ratio (depending on air motor size)      | 25:1, 40:1        |                   |
| Maximum Temperature                               | 80 (176)          | °C (°F)           |
| Fluid Volume per Cycle                            | 715               | сс                |
| Fluid Output at 15 cycles / mn                    | 10,7 (2.82)       | l/mn (gal/mn)     |
| Fluid Output at 60 cycles / mn                    | 42,9 (11.3)       | l/mn (gal/mn)     |
| Motor Type  | 7200, 9200        |                   |
| Air Inlet   | 3/4"BSP(F)        |                   |
| Fluid Outlet                                      | 1"BSP(F)          |                   |
| Weight (fluid section only)                       | 46(101.4)         | kg (lbs)          |
| Weight (air motor only)                           | 26-25 (57.3-77.2) | kg (lbs)          |
| Fluid Inlet (follower plate)                      | 105mm             |                   |
| Air Consumption upon air motor size (see catalog) |                   |                   |
| Stroke  | 200 (7.87)        | mm (inch)         |

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## PERFORMANCE

M1 Dual Power distributors: Large passageway for maximum airflow.

L1 Upper Body: The upper part of the pump is of robust construction and must be able to withstand the maximum pressures.

L2 Upper Valve: This valve material to pass from the lower chamber allows to the upper chamber of the pump. A quick responding ball check is used.

L3 Lower Valve: A conical valve is used to reduce pressure loss. It is designed to be as large as possible for easy filling.

## PRODUCTIVITY

M2 The Cover: Very easy to remove and to access the repair parts

M3 The P ulse Output: The motor can be easily monitored thanks to an air pulse occurring at each reversal.

L4 Shovel: Feeds the product to the pump inlet and allows the pump to dispense high visocity materials.

L5 Longer Stroke: The longer stroke reduces wear on valves, seals and increases the life of the pump.

**L6** Lower Body: The pump lower is adapted as needed to be fixed on a follower plate or connected to a manifold.

### SUSTAINABILITY

M4 Brass guiding ring: Enduring and accurate guidance system

M5 Camshaft inversion system: Very reliable reversal system

L7 Upper seals packing: Our pump range has a wide range of seal materials to suit all your needs.

**L8** Rod and Cylinder: The piston shaft and the cylinder are made of triple chrome steel to ensure excellent abrasion resistance.



### **Technologies**



Switch Motor





Triple Chrome Laver



### **Description**

