

PREVENTATIVE MAINTENANCE

Summary of maintenance to be carried out when the indicator light on the GNM 6080 turns on.

SUB-ASSEMBLY	DESIGNATION	REFERENCE	QTY	MIN REPLACEMENT PERIOD
Seat casing	O-ring - chemically inert	J3STKL046	1	3 months
	O-ring - chemically inert	J3STKL075	1	3 months
Adapter	Flat seal	900014821	1	6 months
	O-ring - FEP Viton	J2FENV288	1	12 months
Barrel	Seal cartridge	910015881	1	6 mo or 500K handling operations (*)
	O-ring (seal cartridge)	J3STKL005	1	3 months
	O-ring -chemically inert	J3STKL014	1	6 months
	O-ring - FEP Viton	J2FENV435	1	12 months
	O-ring - chemically inert	J3STKL078	2	12 months
	O-ring - chemically inert	J3STKL032	1	12 months
	O-ring - chemically inert	J3STKL019	1	12 months
Handle	O-ring (electrical connector)	160000041	1	12 months
	O-ring (handle base)	160000067	1	12 months
	O-ring (air nipple)	J2FTCF018	1	12 months
		J3STKL018	1	12 months
Air valve	O-ring - chemically inert (exterior valve)	J3STKL005	1	12 months
	O-ring - chemically inert (interior valve)	J3STKL032	1	12 months
	Sealing ring	900010256	1	12 months
Nozzle	Sieve or flat seal depending on gauge	129609901 or 900012793	1	Monthly or when changing the nozzle
Air cap ring	O-ring FEP Viton	160000170	1	12 months

WARNING: (*) Once either of these two time periods has elapsed

WARNING: Prior to any maintenance operation carried out on the gun, please conduct the following:

- Disconnect the control module
- Check that air and paint circuits are no longer pressurized
- Dump the paint circuit

Sames

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